



(11) **EP 1 177 912 B1**

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
**04.04.2007 Bulletin 2007/14**

(51) Int Cl.:  
**B41M 7/00 (2006.01)**

(21) Application number: **01306540.4**

(22) Date of filing: **31.07.2001**

(54) **Method of creating a printed medium with a protective undercoat**

Verfahren zum Herstellen eines mit einer Schutzunterbeschichtung bedruckten Mediums

Procédé pour la préparation d'un matériau imprimé ayant une sous-couche de protection

(84) Designated Contracting States:  
**DE FR GB NL**

(30) Priority: **31.07.2000 US 630318**

(43) Date of publication of application:  
**06.02.2002 Bulletin 2002/06**

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**EP 1 177 912 B1**

## Description

### FIELD OF INVENTION

**[0001]** The present invention relates to a clear protective undercoat for a printed medium, achieved with a thermal transfer material and a carrier ribbon forming a donor web which is subjected to heat and pressure to transfer a segment of thermal transfer material from the donor web onto the printed area on the printable surface of a medium.

### BACKGROUND OF INVENTION

**[0002]** Digital photography and imaging provide cost-effective alternatives for capturing images, but known methods of producing durable, hardcopy prints of digitally printed areas are at least as expensive as traditional photographic methods. Further, with increasing use of various printing and imaging technologies in the publishing industry as well as in the home, protecting imaged or printed documents against abrasion, water alcohol, other liquid spills, ink smear, fading, blocking or other image-degradation processes and effects has become an important consideration. Such protection is particularly desirable for printed or imaged documents produced with water-based (water-soluble) or other liquid inks, as well as documents printed or imaged with toner. These are commonly used in ink-jet printing, offset printing, electrophotography and the like.

**[0003]** Photography provides an easy and reliable way to permanently capture images for a variety of uses. While photographs provide durable images, they are prone to scratches, have poor resistance to light and ultraviolet radiation (which causes photographic images to fade over time), and degrade when exposed to water, other liquids or to vapors of such liquids. Traditional photography uses harsh and expensive chemicals, requires silver recovery, and involves a process requiring several intermediate steps of handling negatives. While photographic processes can be automated, such automatic processing machines are expensive and bulky and do not eliminate the inherent problems of chemical exposure and handling negatives. Additionally, producing large prints (larger than the traditional 76.2 × 127 mm (3-by-5 inch) or 101.6 × 152.4 mm (4-by-6 inch) prints) can be quite expensive.

**[0004]** Hot and cold laminates are the most common methods used to protect printed areas. However, laminates tend to be expensive, typically costing 0.65 to 8.61 USD per m<sup>2</sup> (6 to 80 cents per square foot) for materials. The labor-intensive nature of producing durable prints via lamination also increases the cost of such prints. Laminates may be applied on one or both surfaces of the print. One-sided lamination may lead to excessive curling of the final print, whereas two-sided application can be very expensive in terms of material and labor costs and may excessively increase the thickness of the final print.

Adhesives used for cold laminates may be tacky at room temperature, leaving a sticky residue at the edges of the prints. Additionally, binders used in creating cold laminates are typically water-based, which means the print may delaminate if exposed to excessive water or other liquid. Laminates are also susceptible to trapped air pockets, which are viewed as image defects. Most importantly, care must be taken to ensure that the laminates are accurately aligned to the media, and such alignment is especially critical for a continuous web laminate. These are just some of the deficiencies of traditional laminates.

**[0005]** Liquid overcoats are also commonly used to protect photographic prints and are becoming more popular as protective coatings for inkjet printed areas. Typical systems for applying these overcoats rely on roller coating or gravure type systems to dispense, gauge, and apply the coating. Smaller systems typically apply the overcoat off-line, rather than being an integral part of a single printing and coating unit. Larger systems used by the printing industry are in-line, but require extensive monitoring. Both systems require significant manual cleaning or intervention to maintain the components that contact the liquid. Liquid overcoats tend to be slightly less expensive than laminates (0.65 to 1.95 USD per m<sup>2</sup> (6-18 cents per square foot)). However, because currently available systems must be cleaned frequently and regularly monitored, these methods of using liquid overcoats are just as labor-intensive as the lamination methods, if not more labor-intensive. Additionally, many of the overcoat formulations have residual odors before and/or after application, and some people find these odors offensive or even harmful.

**[0006]** Ultraviolet (UV) light curable liquid overcoats are also available, such as the overcoats commonly used to protect magazine covers. In such a UV-curable system, the liquid is first applied to the surface of the print and then cured to yield a solid, durable, protective coating. Because these liquids are widely used in large volumes for the magazine industry, their cost tends to be significantly lower than most other overcoat options. However, the systems used to apply such I-IV-curable overcoats tend to be more complicated and costly than other liquid overcoat systems, due to the multi-step application and cure process. Additionally, many of the overcoat formulations have strong odors, some of which are harmful or offensive to people. Furthermore, there are potential safety problems associated with the handling of the potentially hazardous liquids used in this process.

**[0007]** Malhotra (U.S. Patent No. 5,612,777 assigned to Xerox), Tutt & Tunney (U.S. Patent No. 5,847,738 assigned to Eastman Kodak Co.) and Tyagi et al. (U.S. Patent No. 5,783,348 assigned to Eastman Kodak Co.) disclose methods of applying a clear, scratch-resistant, lightfast, toner coating onto printed areas. Malhotra describes photocopied color images created by first, depositing color toner on a charge retentive surface; second, depositing a clear polymer toner material onto the

charge retentive surface; and third, transferring and fusing the color toner and clear polymer toner material onto a substrate. Tutt & Tunney describe a process of depositing and fusing a clear polymer toner on inkjet printed areas. Tyagi-et.al. describes a similar process for coating clear toner over silver halide printed areas.

[0008] Similar electrostatic coating methods are also commonly use in the commercial painting industry to powder coat products, parts, or assemblies. One powder coating method charges a powdered paint using an air gun outfitted with an electrode before spraying the charged paint onto an electrically grounded object. Alternatively, an electrically grounded object may be immersed in a charged, fluidized bed of paint particles (typically referred to as "fluidized bed powder coating").

[0009] In US 5,441,838, there is disclosed a method and apparatus for applying a high-gloss protective coating to an image printed sheet. A transparent carrier has adhesive on one side that is heated under pressure and transfers to the imaged sheet.

[0010] Another Malhotra patent (U.S. Patent No. 5,906,905 assigned to Xerox) discloses a method of creating photographic quality prints using imaging such as xerography or ink jet by, first, reverse reading toner printed areas on a transparent substrate and then adhering the transparent substrate to a coated backing sheet, coated with a polymeric lightfastness material.

[0011] In WO 95/30547, there is disclosed a method of protecting printed images which includes laminating a protective film to an ink-receiving layer under heat and pressure. The method requires the ink-receiving layer to be overcoated with a layer of resin.

[0012] The application of thermal film material on a thermally printed substrate is also disclosed. Nagashima (U.S. Patent No. 4,738,555 assigned to Toshiba) discloses the use of a thermal printhead to thermally transfer a transparent protective layer of wax, vinyl chloride, vinyl acetate, acrylic resin, styrene or epoxy onto the thermally printed medium substrate.

[0013] Tang et.al. (U.S. Patent No. 5,555,011 assigned to Eastman Kodak) discloses a means to ensure that a thermal film that is being applied to a thermally printed surface has a clean break at the edge of the transfer. It describes a thermal film transfer method having a transport system which moves a dye-donor web and a receiver medium (i) in a forward direction along their respective paths past a thermal head, so that heat from the thermal head causes an area of the thermal film material coating between leading and trailing edges to transfer from the dye-donor web to the receiver medium and (ii) in a reverse direction along their respective paths such that the area of the thermal film material which is transferred to the receiver medium breaks cleanly at the trailing edge from a non-transferred area of the thermal film material that remains on the dye-donor web as the web support separates from the medium.

[0014] Abe et al. (U.S. Patent No. 5,954,906 assigned to Canon) discloses a method for protecting and covering

a printed material on a substrate with a pressure-sensitive protective covering material with at least (a) a first flexible substrate, (b) an adhesive layer, (c) a solid resin layer, and (d) a second flexible substrate, stacked in this order.

[0015] In US 5,798,161, there is disclosed a method and apparatus for forming an image on an optical disc. The method includes laminating a protecting layer and an image receptive layer onto the disc by the application of heat and pressure.

[0016] In JP 60 189486, there is disclosed a method including lamination of a protective layer over an image on image-recording material.

[0017] JP 10 297126 discloses a method of laminating a substrate with an overcoat layer, including a peeling roll for the removal of base material sheet from a transfer sheet. A similar method is disclosed in JP 10 043428.

[0018] The packaging, printing, and decorating industry uses colored ribbons, known as thermal transfer foils, hot stamping foils, roll foils, and transfer printing foils, for marking or decorating. This market uses solid fill colored ribbons or uniquely patterned ribbons to emboss lettering, patterns, barcodes, or insignias on wood, paper, leather, plastic, fabric, or metal parts. Examples include holograms on credit cards, metalized insignias on baseball cards, corporate logos on business cards, or colored or metalized designs on greeting cards. The hot stamp foiling process involves the transfer of the coatings from a carrier ribbon onto a substrate via a combination of heat and pressure.

[0019] EP 1122088, which comprises the state of the art under Article 54(3) EPC, discloses a method for laminating an inkjet print including the transfer of a protection layer from a polymeric support onto the ink jet print by the application of heat and pressure cooling the resultant composite, and then peeling the polymeric support from the composite to form the laminated ink jet print.

## SUMMARY OF THE INVENTION

[0020] The present invention relates to a method of obtaining a protective undercoat on an inkjet printed surface of a transparent medium, comprising:

- providing a transparent medium;
- printing at least one printed image on the undersurface of the transparent medium;
- providing a base having a non-stick surface;
- supporting the transparent medium by the non-stick surface of the base; providing a donor web having a carrier side and a transfer side, the carrier side comprising carrier ribbon material, and the transfer side comprising protective undercoat material;
- unrolling the donor web from a source roll upstream and a take-up roll downstream;
- tensioning the donor web by means of the source roll and the take-up roll;
- providing a heating/pressure element;

applying heat and pressure uniformly to a section of the carrier side of the donor web by the heating/pressure element, thereby adhering a section of the protective undercoat material to the printed undersurface of the transparent medium; and  
 releasing the section of undercoat material adhering to the undersurface of the transparent medium by means of torque from the take-up roll pulling the donor web;

wherein the non-stick surface of the base, the donor web and the heating/pressure element span beyond the width of the transparent medium such that the released section is defined by the edges of the transparent medium and is cleanly separated at the edges from the carrier ribbon material without trimming.

[0021] The present invention also relates to an apparatus for obtaining a protective undercoat on a printed surface of a transparent medium comprising:

a base having a non-stick surface for supporting said transparent medium;

a donor web having a carrier side and a transfer side, the carrier side comprising carrier ribbon material, and the transfer side comprising protective undercoat material;

a source roll and a take-up roll together comprising a ribbon handler for unrolling and tensioning the donor web; and

a heating/pressure element for the uniform application of heat and pressure to a section of the carrier side of the donor web to apply the protective undercoat material to the printed undersurface of the transparent medium, the heating/pressure element comprising either a surface with a size and shape equivalent to the surface of transparent medium or at least one heat roller applying heat and force to the whole area of the surface of the transparent medium; wherein, in use, torque from the take-up roll releases the section of undercoat material adhering to the undersurface of the transparent medium,

wherein the non-stick surface of the base, the donor web and the heating/pressure element span beyond the width of the transparent medium such that the released section is defined by the edges of the transparent medium and is cleanly separated at the edges from the carrier ribbon material without trimming.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0022]

FIG. 1 is a cross sectional view of an undercoated photo quality print having a medium (2) with a printable surface on to which an image (4) is printed and a thermal transfer material undercoat (6) is also transferred to the printable surface of the medium to cover the printed image.

FIG. 2 is schematic view of the apparatus of the present invention, showing a frame (8) housing a loader (10), a sheet of the medium (12), a beating element (14), a source roll (16), a take-up roll (18), a tensioned section of the donor web (20) and a base (22).

FIG. 3 is an alternate schematic view of the apparatus of FIG. 2 with the ribbon handler (source roll and take-up roll) tensioning the donor web in a position away from the medium.

FIG. 4 is a cross sectional view of a preferred embodiment of the donor web of the present invention.

FIG. 5 is a cross sectional view of a preferred embodiment of undercoated print, in which the area of the printable surface with a printed image is undercoated with a thermal transfer material while the area of the printable surface without a printed image is not undercoated.

FIG. 6 is a cross-sectional view of an image printed on reverse transparency and undercoated with white matte (in preferred embodiments the matte whitened with colorants such as white ink, bright white ink, off white ink, colored ink and combinations thereof) and metal thermal transfer undercoat.

#### DETAILED DESCRIPTION OF THE INVENTION

[0023] The present invention provides a means of creating inexpensive, durable digital prints that can compete or improve upon the quality and durability of traditional silver halide prints or other coating protected digital prints. This invention uses a thermally-transferred, opaque undercoat material, which is applied as a colorless transparent film, to protect the printed area on the media.

[0024] The undercoated media of the present invention is obtained by transferring protective undercoat from a donor web which has a top side of carrier ribbon material, the carrier ribbon material anchoring the bottom side which has at least one layer of undercoat materials. This bottom side may include a release layer, a protective undercoat material, and an adhesive layer. The protective undercoat material may be a single layer or include multiple layers. As the donor web is heated and pressed into contact with the printable surface of a medium, the protective undercoat is transferred onto the printable surface of the medium.

[0025] The protective undercoat film of the present invention improves print quality and increases durability of the printed areas. For example, the undercoat provides good protection against various substances that might spill, either in the form of liquid or dry spills, on the surface of a print. Non-limiting examples of substances which the present invention would protect against would be water, alcohol, ink, coffee, soda, ammonia based or other cleaning liquids, food stains (e.g. mustard, chocolate, berry), and dirt.

[0026] The undercoat can be applied in a way that pro-

vides, for example, a gloss finish, or a matte finish. This may be achieved through the control of the application temperature, pressure and speed. In addition, the creation of patterns using a thermal bar as the heating element can be used to create unique matte or patterned finishes.

**[0027]** The composition of the undercoat can be formulated to target specific properties. It can be formulated to achieve a specific gloss or matte level, and to enhance the gloss uniformity or the matte uniformity. It can also be formulated with materials or additives which improve the printed area, specifically, indoor light fade resistance, UV light fade resistance, resistance to water and other liquids, vapor resistance, scratch resistance and blocking resistance. In a preferred embodiment, the undercoat can also be formulated to have a colorless or color-tinted appearance, provide a flexible, conformable coating, decrease the required dry time, optimize the adhesion of the protective undercoat to the medium, optimize the release of the protective undercoat from the donor web, and minimize the adhesion of the protective undercoat to the base.

**[0028]** In addition, on the donor web there are two main sides, the carrier side comprising the carrier ribbon material and the transfer comprising the protective undercoat material. Both the carrier side and the transfer side can have other layers. There can also, for example, be layers that enhance the transfer of the protective overcoat material to the printable surface of the medium. These additional layers can include, for example, an adhesive layer positioned as the exterior layer of the protective undercoat material. The primary function of this adhesive layer is to enhance the fixation of the protective undercoat material onto the printable surface of the medium. Another example is a release layer positioned on the interior surface of the protective undercoat material next to the interior surface of the carrier ribbon material. The adhesive layer and the release layer can also include additives which enhance indoor and UV lightfade resistance, resistance to water and other liquids, vapor resistance, scratch resistance and blocking resistance in the printed images on the printable surface.

**[0029]** Non-limiting examples of light resisting additives that can be added to the protective undercoat material to be transferred to the printable surface of the medium in the form of an undercoating are the hindered amine series light stabilizers. The hindered amine series light stabilizer can include commercially available hindered amine series light stabilizers having a property of dispersing within a region which it can react with a dye molecule and deactivate an active species. Preferable specific examples of such hindered amine series light stabilizers include TINUVIN 292, TINUVIN 123, and TINUVIN 144 (trademarks, produced by Japan Ciba-Geigy Company).

**[0030]** Besides the hindered amine series light stabilizers, the thermal materials can also include UV absorbers, which can include, but are not limited to, the benz-

ophenone series UV absorbers, benzotriazole series UV absorbers, acetanilide series UV absorbers, cyanoacrylate series UV absorbers, and triazine series UV absorbers. Specific preferred examples are commercially available acetanilide series UV absorbers such as Sanduvor UVS powder and Sanduvor 3206 Liquid (trademark names, produced by Sando Kabushiki Kaisha); and commercially available benzotriazole series UV absorbers such as TINUVIN 328, TINUVIN 900, TINUVIN 1130, and TINUVIN 384 (trademark names, produced by Japan Ciba-Geigy Company), and Sanduvor 3041 Dispersion (trademark name, produced by Sando Kabushiki Kaisha).

**[0031]** Non-limiting examples of liquid resistance additives or vapor resistance additives which can be added to the protective undercoat material layers, to be transferred to the printable surface of the medium in the form of an undercoating are additives that decrease the wettability of the surface by decreasing the surface energy, thereby repelling liquids such as (but not limited to) water from the surface. These additives may include the family of fluoro-surfactants, silanes, siloxanes, organosiloxanes, siliconizing agents, and waxes or combinations thereof.

**[0032]** In addition to the use of additives to increase the liquid or vapor resistance, the formulation of the layers can provide improvements. Individual thin layers may develop pits or pin holes in their surface during their coating to the carrier. These holes provide avenues for liquid or vapor to travel down to the printed surface. By increasing the number of layers used to create the final undercoat, the probability of a pinhole extending all the way through the entire layer stack is decreased. In addition, this allows the individual layers to be optimized for a unique performance attribute, whereas it may not be possible to acquire as large a range of attributes from a single layer. For example, an upper layer may be optimized for gloss, and it may cover a lower layer optimized for light fade resistance. The combination of the two may be the same thickness as a single layer that has lower gloss and inferior light fade and liquid resistant properties due to the tradeoffs associated with formulating that single layer.

**[0033]** One of the layers in the coating may consist of material having barrier properties (i.e., having very low permeability toward gases (e.g., oxygen or water vapor)). Examples of the most widely used materials with barrier properties are co-polymers of acrylonitrile or co-polymers of vinylidene chloride. Use of materials with barrier properties in the undercoat makes it possible to dramatically increase protection of the undercoated print from humidity and fade (partially caused by oxidation of the colorants).

**[0034]** The total protective undercoat should be flexible. Materials should be selected such that the final film conforms to the surface of the medium. During application, the material should not crack or bread, thereby leaving blemishes, area degradations, or exposed medium. Further, the material should conform and adhere to the

surface of the media during bending, flexing, or folding, as might be experienced during typical handling.

[0035] The present invention makes possible very thin individual layers on a medium that can be applied either as transparent or opaque layers. Thus, in one embodiment of the invention it is possible to apply thin protective layers as both undercoating and overcoating to a medium, achieving durability and protection of print qualities without sacrificing good optical or media qualities in the finished product.

[0036] The prints of the present invention include a transparent base material medium as a substrate for receiving an image. Some embodiments of the present invention use a completely transparent medium. Alternative embodiments use a medium having a transparent or opaque border or frame to provide additional advantages to the final printed product, such as enhanced aesthetic appeal or additional structural support (such as by a cardboard frame).

[0037] The transparent medium generally comprises a base material with some coatings useful for optimizing printing and thermal film adhesion. Materials suitable for use as a transparent medium include, but are not limited to: cellulose esters, such as cellulose triacetate, cellulose acetate propionate, or cellulose acetate butyrate; and polyesters, such as polyethylene terephthalate (PET), polyamides, polycarbonates, polyimides, polyolefins, polyesters, or polysulfonamides.

[0038] A number of suitable transparent mediums are commercially available from various manufacturers. Just one such example is provided by Premium Inkjet Transparency Film (product no. C3828A) available from the Hewlett-Packard Company of Palo Alto, California.

[0039] The transparent medium can also include or be coated with materials which increase adhesion of inkjet dyes or pigments, increase the adhesion of the undercoat, optimize image quality, increase resistance to scratches, increase resistance to fading, increase resistance to moisture, increase resistance to UV light. Such materials include, but are not limited to polyesters, polystyrenes, polystyrene-acrylic, polymethyl methacrylate, polyvinyl acetate, polyolefins, poly(vinylethylene-co-acetate), polyethylene-co-acrylics, amorphous polypropylene and copolymers and graft copolymers of polypropylene.

[0040] The transparent medium can also influence the level of gloss, the level of matte, the gloss uniformity, or matte uniformity of the undercoated print. For example, a smooth surface on the base material will facilitate good, voidless adhesion of the undercoat, since the film is not required to conform to the topography of an uneven or pitted surface. This will result in a uniformly glossy undercoat surface, one that has good resistance to moisture and increased light fade resistance due to the complete sealing of the surface from air or liquids, especially (but not limited to) water-based liquids or their vapors.

[0041] The transparent medium typically comprises a sheet having first and second surfaces in the shape of a

square or rectangle, though the shape of the medium is not limited in any way and the size and thickness of the medium can vary. For example, transparent media of the same size and thickness as commonly available printer papers (e.g., letter size, legal size, A4, etc.) can be used. Other embodiments may use carriers suitable for use in large-scale imaging applications, such as applications using the Hewlett-Packard Model 2500 Designjet inkjet printer typically used in engineering, architecture, or cartography applications.

[0042] One of ordinary skill in the art will understand that a printed area can be applied to the printable surface of the carrier using commonly known and available means, such as inkjet or electrostatic printing. The printing processes of the present invention can include, but are not limited to, inks conventionally used in inkjet, offset, gravure, and liquid electrophotography. In addition, it includes the imaging means used in electrostatic imaging, and conventional photography. When inkjet printing is used, for example, both dye based and pigment based inkjet inks can be used, but the invention is not limited to such inks.

[0043] In the present invention an image is printed on one surface of a transparency film and, generally, the image is viewed through the opposite surface of the film. Therefore, one skilled in the art will understand that "reverse printing" includes printing a mirror image of the image that is to be viewed. The image may be reverse printed to the transparent medium using the means described above. If reverse printing is used, the image may be viewed through the transparent surface of the transparent medium in a correct orientation. If reverse printing is not used, the image orientation may be reversed prior to printing. However, image orientation does not necessarily need to be reversed, depending on the wishes of the user. Additionally, since the image will be viewed through the transparent medium (whereas images of typical prints are viewed directly), care may need to be taken to ensure accurate color reproduction.

[0044] If inkjet printing is used, excess moisture from the inks may impede adhesion or uniform dispersion of the undercoat on the printed surface. As long as the media is dry enough for proper adhesion, moisture may dissipate through the undercoat surface over time, since the undercoat is so thin. If excess moisture is trapped between the medium material and the undercoat, the printed image may bloom or blur at its edges. In a preferred embodiment of the present invention, an optimum combination of ink, media and protective undercoat is achieved which minimizes excess moisture in the printing process, thus avoiding accumulations of condensed liquid on the medium. Alternatively, to eliminate such excess moisture, the image may be dried.

[0045] An optional dryer can be used to ensure the ink is dry enough to facilitate coating adhesion before undercoating. As non-limiting examples, the dryer can dry the wet image using convection, conduction or irradiation (for example, in a preferred embodiment, with any of the

following: a radiative heating apparatus, a conductive heating apparatus, a convective blowing apparatus, an infrared apparatus, an infrared radiative heating element, an ultraviolet apparatus and a microwave apparatus). As long as the media is dry enough for proper adhesion, excess moisture may dissipate through the undercoat surface over time, since the undercoat is so thin.

[0046] The printed area may also be preheated prior to coating, to facilitate the transfer of the undercoat material. If a dryer is used, the drying step may provide this preheating.

[0047] In a preferred embodiment of the present invention, the heating element used for transfer is selected from a group consisting of a heated roller, a ceramic heat bar, or a thermal printhead. A heated roller, similar to what is used in most commercial laminators or many electrophotographic printers, provides a good means of providing uniform, continuous, full width transfer of the undercoat. A ceramic heat bar, similar to what is used in many monochrome electrophotographic printers (a.k.a. instant-on fusers), also provides a good means of providing uniform, continuous, full width transfer of the undercoat. In addition, ceramic elements have a lower thermal mass than a typical heated roller, thus they quickly reach the desired transfer temperature and quickly cool following transfer, thereby enhancing energy efficiency and reducing start-up time. A thermal printhead, similar to what is used in thermal transfer, dye sublimation printers or faxes, provides a good means of providing continuous or intermittent, full width or discrete, transfer of the undercoat. The heating element can be rigid, or it may be compressible, with the compression level influencing the nip area.

[0048] In another preferred embodiment of the present invention, the medium is positioned over a base, and the heating element and base are pressed towards each other to create a nip area, with a non-stick (non-wetting), heat-resistant surface. A solid lubricant can be used to provide this surface. The solid lubricant may be a fluororesin, fluorocarbon, or fluoropolymer coating such as (poly)-tetrafluoroethylene (PTFE), perfluoroalkoxy (PFA), fluorinated ethylene propylene (FEP), ethylene tetrafluoroethylene (ETFE), ethylene chlorotrifluoroethylene (ECTFE), polyvinylidene fluoride (PVDF), with trade names such as Teflon, Silverstone, Fluoroshield Magna, Cerm-a-lon, Magna TR, Navalon, Apticote, or Edlon. In addition a replenished liquid lubricant, such as silicone oil, can be used to provide this non-stick surface.

[0049] In a preferred embodiment of the present invention, the heating element, the base and the donor web span beyond the width of the printable surface of the medium to be coated. During application, the heating element and base maintain a constant nip force and area across the donor web, which is in contact with the medium. Since the donor web and nip area extend beyond the print sides, full coating to all print edges is insured. The non-stick base surface ensures that the undercoat is only transferred to the printable surface and not to the

surrounding non-stick surface of the base. Only that portion of the protective undercoat that touches the printable surface separates from the donor web. The rest, including the undercoat material portion extending beyond the edges of the medium, remains connected to the donor web. The present design also provides the added feature in that one source of undercoat can be used to coat any print size narrower than the source, without the need for post process trimming.

[0050] When not being applied, the heating element may be removed from the donor web and base surfaces, thereby discontinuing transfer and allowing form feed of the medium under the heater element. Also, application of the coating can be discontinued by reducing the temperature of the heating element or by reducing the nip force, which can be facilitated by raising the heating element or the combination of the heating element and donor web off the media surface.

[0051] In addition to limiting the area of transfer of the undercoat to the printable surface by providing a non-stick surface on the base under the printable surface, the area of the printable surface that actually receives a transferred section of the undercoat can be further limited to a specific portion of the printable surface by limiting the section of the undercoat to the area in which heat and pressure is applied. This can be accomplished with the use of a thermal printhead, as used in thermal transfer printers. For example, selected printed areas, such as colored images, on the printable surface can be undercoated while other printed areas, such as black and white text, can remain uncoated. Such an embodiment is shown in Fig. 5. Such selective undercoating of discrete areas on media is not feasible with traditional laminates and traditional laminating processes nor other digital coating processes.

[0052] In addition to being an improvement over laminates, the present invention is also an improvement over liquid undercoats, because the undercoat is transferred from a dry ribbon to a dry coating. No wet handling of white inks or paints is required. The white film is preformed on the carrier ribbon, so a uniform coating is ensured, unlike the precision spray coating required of a white liquid. Furthermore, a drying step is not required following the application of the thermally transferred protective undercoat, unlike a wet application.

[0053] The present invention is also an improvement over using a white toner as an undercoat. The donor web has a pre-formed white film on the carrier, so a uniform coating is ensured, unlike the precision powder application and fusing required with the white toner process. The application process for the thermally transferred protective undercoat is simpler than the toner, as the toner requires a high voltage application step followed by a high temperature fuse step. In contrast, the thermal transfer of the present invention only requires a single step, very similar to the fuse step used with toners. The downside of the present invention compared to toner is that the thermally transferred protective undercoat material may

be more expensive than the toner and the donor web also has a waste product, the carrier ribbon, which must be disposed of or recycled.

[0054] Also in a preferred embodiment of the present invention, the speed of the donor web through the heating element is maintained at the same speed as the medium, thus ensuring a uniform coverage. A source roll of donor web is located upstream of the heating element and a take-up roll is located downstream. The source roll is torque limited with a slip clutch or similar device to tension and present the protective undercoat material on the donor web, and to allow the unrolling of the donor web concurrent with the medium during application but ensuring that uncontrolled unrolling does not occur. The take-up roll provides enough torque to peel the donor web from the coated medium's surface, but not enough to pull the donor web/ medium combination through the applicator or to distort the coating in the applicator. The take-up mechanism thus peels the donor web from the coated medium, collects the donor web, and helps maintain the uniform tension on the donor web during application.

[0055] Assuming the printed image on the medium can be dried quickly enough through ink and media optimization or post print dryers, a protective undercoat module can be offered to use, for example, as a plug-in module for a printer. An inkjet printer in combination with a protective undercoat module would provide a compact reliable system for creating durable photo-quality prints. Alternatively, rather than having the protective undercoating capability offered as part of a plug-in module which can either be included or not included with the printer, a printer can be built which completely incorporates the protective undercoating function into an integrated printing and coating printer. Alternatively, a stand-alone coater can be used, which allows the user to hand load the already printed sheets to be undercoated.

[0056] Covering the image with a undercoat material offers the advantage of providing an intimate, gap-free bond with the medium, thus protecting the image from the outside environment.

[0057] Protective undercoating is an improvement over lamination as previously disclosed. In the present invention a protective undercoat material is transferred onto the medium surface only at the locations that are subjected to the contact pressure and heat. Thus, it disengages from the donor web as it transfers and only the protective undercoat and not the donor web is attached to the medium surface. There is clean separation of the donor web and the medium material at all edges of the print. In contrast, in previously disclosed laminates, the transferred laminate is still attached to the undercoat supply source, until separated by a manual or automated trimming step. In the present invention, there is no need for a secondary manual or automated trimming step to disconnect the thermal undercoat supply source (the donor web) from the undercoated print. This also facilitates the easy feeding of material and clearing of paper jams.

[0058] In addition, in the present invention, because

the undercoat material separates from the donor web at the media's edges, the alignment of film to media is not as critical as alignment of laminate to media. For example, if a laminate is misaligned, excess material extends beyond the edge of the print, requiring additional post lamination trimming. If a undercoat is misaligned to the media, the undercoat film of the protective undercoat material still separates from the donor web at the edges of the prints and no additional trimming is required.

[0059] Another advantage of the undercoats of the present invention is that the undercoats are thinner than most laminates. The differences in the coefficient of thermal expansion between the undercoat and the media will result in less severe curling of thermally transferred undercoated prints as compared to laminated ones. In addition, a thin film provides a more photo-realistic appearance, whereas typical laminates provide a plastic or artificial appearance.

[0060] A print of the present invention is illustrated in a cross-sectional view by FIG. 1. The print comprises a transparent medium (2) having first and second surfaces. In FIG. 1, the first surface is the top of the transparent carrier, while the second surface to which an image is applied is the side with a printed image (4). The image (4) is applied to the second surface of the medium (2). A thermally transferred undercoat material (7), as disclosed herein, is also applied to the second surface of the medium material (12) and at least partly, but preferably completely, covers the printed image. The image can be viewed through the first surface of the transparent medium (or, if a transparent or translucent undercoat is used, the image can also be viewed through the undercoat). As such, the medium and protective undercoat house and protect the image.

[0061] Prints embodied in the present invention can be produced by a variety of apparatuses. Such apparatuses typically comprise the elements illustrated in FIG. 2, though it will be appreciated that other apparatuses may be employed without departing from the scope and true spirit of the present invention.

[0062] The apparatus of FIG. 2 generally comprises a frame (8) housing a loading bin (10). The loader (10) comprises a mechanism similar to known mechanisms for loading paper in printers or photocopiers including, but not limited to, openings for hand-feeding individual sheets of media, a loading bin (10) capable of holding several sheets of media, or combinations thereof.

[0063] Once a sheet of the medium material (12) is loaded into the system, the take up roll (18), or other similar means, tensions a section (20) of the donor web coming from the source roll (16), and at least one heating element (14) heats the section of the donor web and presses it against the medium positioned on a base (22) (which in a preferred embodiment can be in the form of at least one roller or a platen) to transfer a segment of the thermal transfer undercoat material layer of the donor web onto the sheet of the medium material (12) as it moves through the system. At the end of the medium

(12) the heating element (14) or other similar means, is raised so that it no longer provides heat or pressure to the donor web. The thermally transferred protective undercoat layer separates from the donor web during transfer up to the edges of the medium, with the protective undercoat layer adhering to the surface of the medium where the pressure and heat were applied and continuing to be attached to the donor web beyond the edges of the medium.

[0064] FIG. 3 shows the apparatus of FIG. 2 with the ribbon handler (e.g. the take-up roll (18) and source roll (16)) tensioning the donor web in a position away from and no longer abutting the heating element (14) and base (22). In this position, no protective undercoat material layer transfers onto a medium.

[0065] A cross sectional view of a preferred embodiment of the donor web of the present invention is illustrated by FIG. 4. The donor web has a carrier side (11) with lubricant layer (1) and a layer of carrier ribbon material (3) and a transfer side (17) in which the protective undercoat material (7) (which in a preferred embodiment can be a thermoplastic resin, such as an acrylic, polyolefin, polyester and/or their derivatives) itself is sandwiched between a release layer (5) and an adhesive layer (9). The lubricant layer (1) is on the exterior surface of the carrier side (11). The lubricant layer (1) reduces friction between the donor web and the heating element. The adhesive layer (9) is on the exterior surface of the transfer side (17) and helps fix the layers of the transfer side (17) as an undercoat on the printable surface of the medium. The release layer (5) is on the interior surface of the transfer side (17) and promotes the release of the layers of the transfer side (17) from adhering to the carrier side (11) to adhering to the printable surface of the medium. In one preferred embodiment, the release layer (5) is wax.

[0066] FIG. 5 is a cross sectional view of a preferred embodiment of an undercoated print, in which the area of the printable surface (12) with a printed image (114) is undercoated with a thermally transferred protective layer (116) while the area of the printable surface (12) without a printed image (114) is not undercoated.

[0067] FIG. 6 is a cross sectional view of a more preferred embodiment of an undercoated print, in which The printed layer (13) on the plastic base (11) together form a printed transparency (15). The under side of the printed transparency (15) is coated with a metallized thermally transferred protective undercoat (27) which begins with an adhesive layer (17) coated directly onto the printed layer (13). Under the adhesive layer (17) is a white matte layer (19) that is directly undercoated with a reflective metal layer (21) (the metal layer in a most preferred embodiment can be aluminum, but other metal coating materials such as silver, indium, zinc, chromium, nickel, gallium, cadmium, palladium, molybdenum and combinations thereof can also be used). The reflective layer metal (21) is undercoated with a protective layer (23). This protective layer is lastly undercoated with a release layer (25) that forms the separating layer between the

metallized thermally transferred underlayer (27) and the ribbon carrier layer of the donor web (not shown).

[0068] While the present invention is described above in connection with at least one preferred embodiment, it will be readily understood that the scope of the present invention is not intended to be limited to any particular preferred embodiment or embodiments. Instead, this description is intended to cover all alternatives, modifications, and equivalents that may be included within the scope of the invention as defined by the accompanying claims.

## Claims

1. A method of obtaining a protective undercoat (7; 116; 27) on a printed surface of a transparent medium (2; 12; 15), comprising:

providing a transparent medium (2; 12; 15);  
printing at least one printed image (4; 114; 13) on the undersurface of the transparent medium;  
providing a base (22) having a non-stick surface;  
supporting the transparent medium by the non-stick surface of the base (22);  
providing a donor web having a carrier side (11) and a transfer side (17), the carrier side comprising carrier ribbon material (3), and the transfer side comprising protective undercoat material (7);  
unrolling the donor web from a source roll (16) upstream and a take-up roll (18) downstream;  
tensioning the donor web by means of the source roll (16) and the take-up roll (18);  
providing a heating/pressure element (14);  
applying heat and pressure uniformly to a section of the carrier side (11) of the donor web by the heating/pressure element (14), thereby adhering a section of the protective undercoat material (7) to the printed undersurface of the transparent medium (2; 12; 15); and  
releasing the section of undercoat material (7) adhering to the undersurface of the transparent medium (2; 12; 15) by means of torque from the take-up roll (18) pulling the donor web; wherein the non-stick surface of the base (22), the donor web and the heating/pressure element (14) span beyond the width of the transparent medium (2; 12; 15) such that the released section is defined by the edges of the transparent medium (2; 12; 15) and is cleanly separated at the edges from the carrier ribbon material (3) without trimming.

2. The method of claim 1, wherein the at least one printed image (4; 114; 13) is inkjet printed with water-based ink.

3. The method of claim 1, wherein the at least one printed image (4; 114; 13) is inkjet printed with ink selected from the group consisting of dye-based ink and pigment-based ink.
4. The method of claim 2 or 3 wherein excess moisture from the at least one inkjet printed image (4; 114; 13) dissipates through the section of undercoat material (7).
5. The method of any of claims 2 to 4, wherein, before the step of applying the protective undercoat material (7) to the inkjet printed undersurface of the transparent medium (2; 12; 15), there is further provided a step of drying the at least one inkjet ink printed image (4; 114; 13) on the undersurface with a dryer selected from the group consisting of a radiative heating apparatus, a conductive heating apparatus, a convective blowing apparatus, an infrared apparatus, an infrared radiative heating element, an ultraviolet apparatus and a microwave apparatus.
6. An apparatus for obtaining a protective undercoat (7; 116; 27) on a printed surface of a transparent medium (2; 12; 15) comprising:

a base (22) having a non-stick surface for supporting said transparent medium (2; 12; 15);  
 a donor web having a carrier side (11) and a transfer side (17), the carrier side comprising carrier ribbon material (3), and the transfer side comprising protective undercoat material (7);  
 a source roll (16) and a take-up roll (18) together comprising a ribbon handler for unrolling and tensioning the donor web; and  
 a heating/pressure element (14) for the uniform application of heat and pressure to a section of the carrier side (11) of the donor web to apply the protective undercoat material (7) to the printed undersurface of the transparent medium (2; 12; 15), the heating/pressure element (14) comprising either a surface with a size and shape equivalent to the surface of transparent medium (2; 12; 15) or at least one heat roller applying heat and force to the whole area of the surface of the transparent medium (2; 12; 15);  
 wherein, in use, torque from the take-up roll (18) releases the section of undercoat material (7) adhering to the undersurface of the transparent medium (2; 12; 15),  
 wherein the non-stick surface of the base (22), the donor web and the heating/pressure element (14) span beyond the width of the transparent medium (2; 12; 15) such that the released section is defined by the edges of the transparent medium (2; 12; 15) and is cleanly separated at the edges from the carrier ribbon material (3) without trimming.

7. The apparatus of claim 6, wherein the at least one printed image (4; 114; 13) is inkjet printed with water-based ink.
8. The apparatus of claim 6, wherein the at least one printed image (4; 114; 13) is inkjet printed with ink selected from the group consisting of dye-based ink and pigment-based ink.
9. The apparatus of claim 7 or 8 wherein the section of undercoat material (7) is adapted to dissipate excess moisture from the at least one inkjet printed image (4; 114; 13) therethrough.
10. The apparatus of any one of claims 7 to 9, further including a dryer, selected from the group consisting of a radiative heating apparatus, a conductive heating apparatus, a convective blowing apparatus, an infrared apparatus, an infrared radiative heating element, an ultraviolet apparatus and a microwave apparatus, adapted to dry the at least one inkjet ink printed image (4; 114; 13) on the undersurface.

#### Patentansprüche

1. Ein Verfahren zum Erhalten einer Schutzgrundierung (7; 116; 27) auf einer bedruckten Oberfläche eines transparenten Mediums (2; 12; 15), das folgende Schritte umfasst:

Bereitstellen eines transparenten Mediums (2; 12; 15);  
 Drucken zumindest eines gedruckten Bildes (4; 114; 13) auf die Unteroberfläche des transparenten Mediums;  
 Bereitstellen einer Basis (22), die eine nichtklebende Oberfläche aufweist;  
 Halten des transparenten Mediums durch die nichtklebende Oberfläche der Basis (22);  
 Bereitstellen einer Spenderbahn, die eine Trägerseite (11) und eine Transferseite (17) aufweist, wobei die Trägerseite ein Trägerbandmaterial (3) aufweist und die Transferseite ein Schutzgrundierungsmaterial (7) aufweist;  
 Abrollen der Spenderbahn von einer Quellenrolle (16) gegen die Verarbeitungsrichtung und von einer Aufnahmerolle (18) in Verarbeitungsrichtung;  
 Spannen der Spenderbahn mittels der Quellenrolle (16) und der Aufnahmerolle (18);  
 Bereitstellen eines Heiz-/Druckelements (14);  
 gleichmäßiges Anlegen von Wärme und Druck an einen Abschnitt der Trägerseite (11) der Spenderbahn mittels des Heiz-/Druckelements (14), dadurch Anhaften eines Abschnitts des Schutzgrundierungsmaterials (7) auf der bedruckten Unteroberfläche des transparenten

- Mediums (2; 12; 15); und  
Freigeben des Abschnitts des an der Unter-  
fläche des transparenten Mediums (2; 12; 15)  
anhaftenden Grundierungsmaterials (7) mittels  
eines Drehmoments von der Aufnahmerolle 5  
(18), die die Spenderbahn zieht;  
wobei sich die nichtklebende Oberfläche der Ba-  
sis (22), die Spenderbahn und das Heiz-/Druk-  
kelement (14) über die Breite des transparenten  
Mediums (2; 12; 15) hinaus erstrecken, so dass 10  
der freigegebene Abschnitt durch die Ränder  
des transparenten Mediums (2; 12; 15) definiert  
ist und ohne ein Trimmen an den Rändern sau-  
ber von dem Trägerbandmaterial (3) getrennt  
ist. 15
2. Das Verfahren gemäß Anspruch 1, bei dem das zu-  
mindest eine gedruckte Bild (4; 114; 13) mit wasser-  
basierter Tinte tintenstrahlgedruckt wird. 20
3. Das Verfahren gemäß Anspruch 1, bei dem das zu-  
mindest eine gedruckte Bild (4; 114; 13) mit Tinte,  
die aus der Gruppe ausgewählt ist, die aus einer  
farbstoffbasierten Tinte und einer pigmentbasierten  
Tinte besteht, tintenstrahlgedruckt wird. 25
4. Das Verfahren gemäß Anspruch 2 oder 3, bei dem  
überschüssige Feuchtigkeit von dem zumindest ei-  
nen tintenstrahlgedruckten Bild (4; 114; 13) durch  
den Abschnitt des Grundierungsmaterials (7) abge-  
führt wird. 30
5. Das Verfahren gemäß einem der Ansprüche 2 bis  
4, bei dem vor dem Schritt des Aufbringens des  
Schutzgrundierungsmaterials (7) auf die tinten-  
strahlbedruckte Unter Oberfläche des transparenten  
Mediums (2; 12; 15) ferner ein Schritt des Trocknens  
des zumindest einen tintenstrahlintengedruckten  
Bildes (4; 114; 13) auf der Unter Oberfläche mit einer 35  
Trocknungsvorrichtung vorgesehen ist, die aus der  
Gruppe ausgewählt ist, die aus einer abstrahlenden  
Heizvorrichtung, einer leitfähigen Heizvorrichtung,  
einer konvektiven Blasvorrichtung, einer Infrarot-  
Vorrichtung, einem abstrahlenden Infrarot-Heizele-  
ment, einer Ultraviolett-Vorrichtung und einer Mikro-  
wellenvorrichtung besteht. 40
6. Eine Vorrichtung zum Erhalten einer Schutzgrundie-  
rung (7; 116; 27) auf einer bedruckten Oberfläche  
eines transparenten Mediums (2; 12; 15), die folgen-  
de Merkmale aufweist: 50
- eine Basis (22), die eine nichtklebende Oberflä-  
che zum Tragen des transparenten Mediums (2;  
12; 15) aufweist; 55
- eine Spenderbahn, die eine Trägerseite (11)  
und eine Transferseite (17) aufweist, wobei die  
Trägerseite ein Trägerbandmaterial (3) aufweist  
und die Transferseite ein Schutzgrundierungs-  
material (7) aufweist;  
eine Quellenrolle (16) und eine Aufnahmerolle  
(18), die zusammen eine Bandhabungsvorrich-  
tung zum Abrollen und Spannen der Spender-  
bahn umfassen; und  
ein Heiz-/Druckelement (14) zum gleichmäßi-  
gen Anlegen von Wärme und Druck an einen  
Abschnitt der Trägerseite (11) der Spender-  
bahn, um das Schutzgrundierungsmaterial (7)  
auf die bedruckte Unter Oberfläche des transpa-  
renten Mediums (2; 12; 15) aufzubringen, wobei  
das Heiz-/Druckelement (14) entweder eine  
Oberfläche mit einer Größe und Gestalt, die zu  
der Oberfläche des transparenten Mediums (2;  
12; 15) äquivalent sind, oder zumindest eine  
Wärmerolle umfasst, die an die gesamte Fläche  
der Oberfläche des transparenten Mediums (2;  
12; 15) Wärme und Kraft anlegt;  
wobei im Gebrauch ein Drehmoment von der  
Aufnahmerolle (18) den Abschnitt des Grundie-  
rungsmaterials (7), der an der Unter Oberfläche  
des transparenten Mediums (2; 12; 15) haftet,  
freigibt,  
wobei sich die nichtklebende Oberfläche der Ba-  
sis (22), die Spenderbahn und das Heiz-/Druk-  
kelement (14) über die Breite des transparenten  
Mediums (2; 12; 15) hinaus erstrecken, so dass  
der freigegebene Abschnitt durch die Ränder  
des transparenten Mediums (2; 12; 15) definiert  
ist und ohne ein Trimmen an den Rändern sau-  
ber von dem Trägerbandmaterial (3) getrennt  
ist.
7. Die Vorrichtung gemäß Anspruch 6, bei der das zu-  
mindest eine gedruckte Bild (4; 114; 13) mit wasser-  
basierter Tinte tintenstrahlgedruckt ist. 35
8. Die Vorrichtung gemäß Anspruch 6, bei der das zu-  
mindest eine gedruckte Bild (4; 114; 13) mit Tinte,  
die aus der Gruppe ausgewählt ist, die aus einer  
farbstoffbasierten Tinte und einer pigmentbasierten  
Tinte besteht, tintenstrahlgedruckt ist. 40
9. Die Vorrichtung gemäß Anspruch 7 oder 8, bei der  
der Abschnitt des Grundierungsmaterials (7) dahin  
gehend angepasst ist, überschüssige Feuchtigkeit  
aus dem zumindest einen tintenstrahlgedruckten  
Bild (4; 114; 13) durch denselben abzuführen. 45
10. Die Vorrichtung gemäß einem der Ansprüche 7 bis  
9, die ferner eine Trocknungsvorrichtung umfasst,  
die aus der Gruppe ausgewählt ist, die aus einer  
abstrahlenden Heizvorrichtung, einer leitfähigen  
Heizvorrichtung, einer konvektiven Blasvorrichtung,  
einer Infrarot-Vorrichtung, einem abstrahlenden In-  
frarot-Heizelement, einer Ultraviolett-Vorrichtung  
und einer Mikrowellenvorrichtung besteht, dahin ge-

hend angepasst, das zumindest eine tintenstrahlintengedruckte Bild (4; 114; 13) auf der Unteroberfläche zu trocknen.

# Revendications

1. Procédé d'obtention d'une sous-couche de protection (7 ; 116 ; 27) sur une surface imprimée d'un support transparent (2 ; 12 ; 15), comprenant :

le fait de prévoir un support transparent (2 ; 12 ; 15) ;

le fait d'imprimer au moins une image imprimée (4 ; 114 ; 13) sur la sous-surface du support transparent ;

le fait de prévoir une base (22) ayant une surface non collante ;

le fait de supporter le support transparent à l'aide de la surface non collante de la base (22) ;

le fait de prévoir une bande donatrice ayant un côté de support (11) et un côté de transfert (17),

le côté de support comprenant un matériau de ruban de support (3), et le côté de transfert comprenant un matériau de sous-couche de protection (7) ;

le fait de dérouler la bande donatrice d'un rouleau source (16) en amont et d'un rouleau d'appel (18) en aval ;

le fait de tendre la bande donatrice à l'aide du rouleau source (16) et du rouleau d'appel (18) ;

le fait de prévoir un élément de chauffage/de pression (14) ;

le fait d'appliquer une chaleur et une pression de manière uniforme sur une section du côté de support (11) de la bande donatrice à l'aide de l'élément de chauffage/de pression (14), collant ainsi une section du matériau de sous-couche de protection (7) sur la sous-surface imprimée du support transparent (2 ; 12 ; 15) ; et

le fait de libérer la section du matériau de sous-couche (7) collée à la sous-surface du support transparent (2 ; 12 ; 15) à l'aide d'un couple provenant du rouleau d'appel (18) tirant la bande donatrice ;

dans lequel la surface non collante de la base (22), la bande donatrice et l'élément de chauffage/de pression (14) s'étendent au-delà de la largeur du support transparent (2 ; 12 ; 15) de telle sorte que la section libérée soit définie par les bords du support transparent (2 ; 12 ; 15) et soit proprement séparée au niveau des bords du matériau de ruban de support (3), sans rognage.

2. Procédé selon la revendication 1, dans lequel la au moins une image imprimée (4 ; 114 ; 13) est imprimée par jet d'encre avec une encre à base d'eau.

3. Procédé selon la revendication 1, dans lequel la au moins une image imprimée (4 ; 114 ; 13) est imprimée par jet d'encre avec une encre choisie parmi le groupe consistant en une encre à base de colorant et une encre à base de pigment.

4. Procédé selon la revendication 2 ou 3, dans lequel l'excès d'humidité provenant de la au moins une image imprimée par jet d'encre (4 ; 114 ; 13) se dissipe dans la section du matériau de sous-couche (7).

5. Procédé selon l'une quelconque des revendications 2 à 4, dans lequel, avant l'étape d'application du matériau de sous-couche de protection (7) sur la sous-surface imprimée par jet d'encre du support transparent (2 ; 12 ; 15), est en outre prévue une étape de séchage de la au moins une image imprimée par jet d'encre (4 ; 114 ; 13) sur la sous-surface, avec un sécheur choisi parmi le groupe consistant en un appareil de chauffage rayonnant, un appareil de chauffage par conduction, un appareil de soufflage par convection, un appareil à infrarouges, un élément de chauffage rayonnant à infrarouges, un appareil à ultraviolets et un appareil à micro-ondes.

6. Appareil permettant d'obtenir une sous-couche de protection (7 ; 116 ; 27) sur une surface imprimée d'un support transparent (2 ; 12 ; 15), comprenant :

une base (22) ayant une surface non collante destinée à supporter ledit support transparent (2 ; 12 ; 15) ;

une bande donatrice ayant un côté de support (11) et un côté de transfert (17), le côté de support comprenant un matériau de ruban de support (3), et le côté de transfert comprenant un matériau de sous-couche de protection (7) ;

un rouleau source (16) et un rouleau d'appel (18) comprenant ensemble un gestionnaire de ruban destiné à dérouler et à tendre la bande donatrice ; et

un élément de chauffage/de pression (14) destiné à l'application uniforme d'une chaleur et d'une pression sur une section du côté de support (11) de la bande donatrice afin d'appliquer le matériau de sous-couche de protection (7) sur la sous-surface imprimée du support transparent (2 ; 12 ; 15), l'élément de chauffage/de pression (14) comprenant soit une surface ayant une taille et une forme équivalentes à la surface du support transparent (2 ; 12 ; 15), soit au moins un rouleau thermique appliquant une chaleur et une force sur la zone entière de la surface du support transparent (2 ; 12 ; 15) ;

dans lequel, lors de l'utilisation, le couple provenant du rouleau d'appel (18) libère la section du matériau de sous-couche (7) collée à la sous-surface du support transparent (2 ; 12 ; 15),

dans lequel la surface non collante de la base (22), la bande donatrice et l'élément de chauffage/de pression (14) s'étendent au-delà de la largeur du support transparent (2; 12; 15) de telle sorte que la section libérée soit définie par les bords du support transparent (2; 12; 15) et soit proprement séparée, au niveau des bords, du matériau de ruban de support (3), sans rognage.

7. Appareil selon la revendication 6, dans lequel la au moins une image imprimée (4; 114; 13) est imprimée par jet d'encre avec une encre à base d'eau.
8. Appareil selon la revendication 6, dans lequel la au moins une image imprimée (4; 114; 13) est imprimée par jet d'encre avec une encre choisie parmi le groupe consistant en une encre à base de colorant et une encre à base de pigment.
9. Appareil selon la revendication 7 ou 8, dans lequel la section du matériau de sous-couche (7) est adaptée afin de dissiper l'excédent d'humidité provenant de la au moins une image imprimée par jet d'encre (4; 114; 13) à l'intérieur.
10. Appareil selon l'une quelconque des revendications 7 à 9, comprenant en outre un sécheur, choisi parmi le groupe consistant en un appareil de chauffage rayonnant, un appareil de chauffage par conduction, un appareil de soufflage par convection, un appareil à infrarouges, un élément de chauffage rayonnant à infrarouges, un appareil à ultraviolets et un appareil à micro-ondes, adapté pour sécher la au moins une image imprimée par jet d'encre (4; 114; 13) sur la sous-surface.

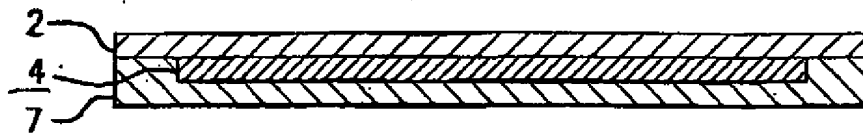


FIG. 1

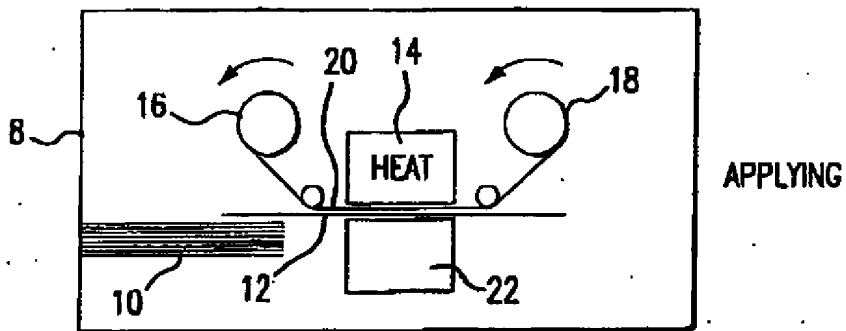


FIG. 2

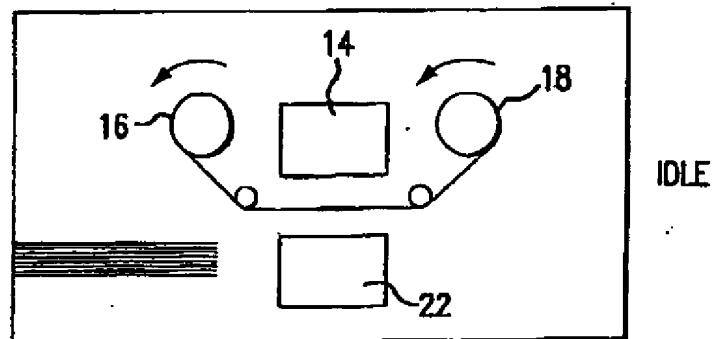


FIG. 3

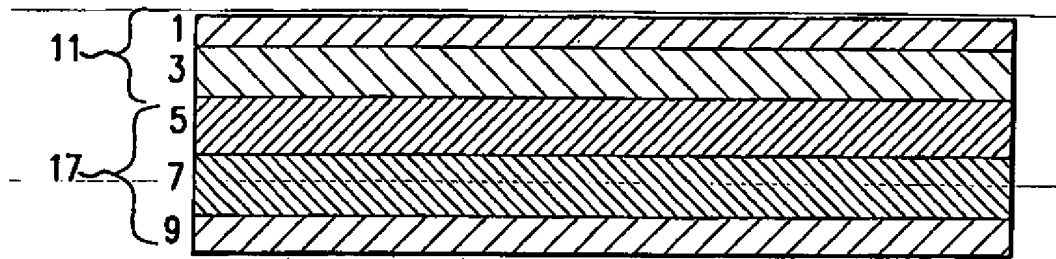


FIG.4

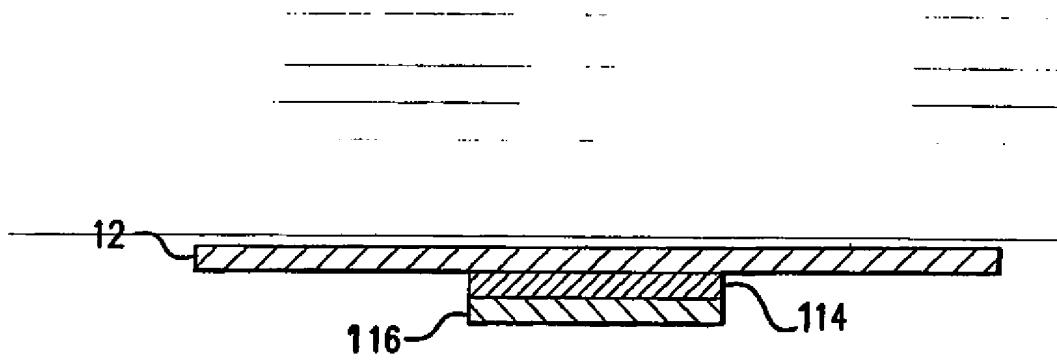


FIG.5

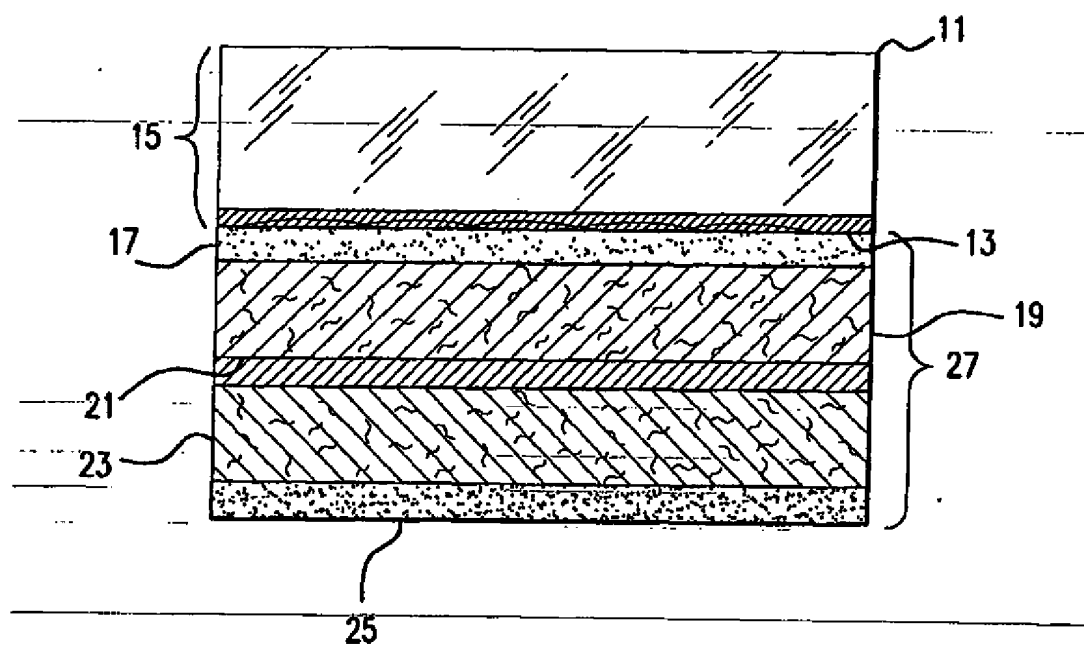


FIG.6